FINAL REPORT Fehmarnbelt

# fixed link

GREENHOUSE GAS EMISSION INVENTORY

E6TR0221

JUNE 2013



PREPARED FOR: FEMERN A/S

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## 1 Introduction

As part of the EIA of the Fehmarnbelt fixed link, an inventory of the greenhouse gas (GHG) emissions, has been made of the construction and operation of three alternatives for the Fehmarnbelt fixed link: a cable stayed bridge (CSB), an immersed tunnel (IMT) and a bored tunnel (BOT).

The GHG emissions from the three project alternatives will be compared with the emissions in the zero-alternative, i.e. a scenario that assumes continued ferry operations across the Fehmarnbelt without a fixed link.

The GHG emission inventory will include:

- 1 Construction of the fixed link
- 2 Operation of the link without traffic including electricity consumption, maintenance and reinvestments
- 3 Traffic.

The objective of the inventory is:

- > To include the most significant sources of GHG emissions during construction and operation of the fixed link in order to provide a fair basis for comparison of the different alternatives for a fixed link and the alternatives, and the zeroalternative.
- > To get an indication of the level of the total GHG emissions from the project, and to identify the main sources of GHG emissions.

## 2 Summary and conclusion

Table 2.1 summarizes the calculated emissions of  $CO_2$  equivalents ( $CO_2$ -eq) as a result of the construction of the Fehmarnbelt fixed link compared with the zero-alternative.

Table 2.1Total changes in GHG emissions for the CSB, IMT and BOT respectively<br/>compared with the zero-alternative in 2025.

	Cablestayed	Immersed tunnel	Bored tunnel
	bridge (CBS)	(IMT)	(BOT)
	Change in CO₂eq	Change in CO <sub>2</sub> eq	Change in CO <sub>2</sub> eq
	emissions	emissions	emission
	compared with	compared with	compared with
	the zero-	the zero-	the zero-
	alternative	alternative	alternative
Construction of the fixed link	1,235,000 tons	1,977,000 tons	2,482,000 tons
Operation of the fixed link	2,900 tons per year	5,900 tons per year	5,900 tons per year
Traffic 2025	-198,500 tons per	-198,500 tons per	-198,500 tons per
	year	year	year
Traffic 2025 50%	-43,000 tons per	-43,000 tons per	-43,000 tons per
Scenario	year	year	year

Construction of an immersed tunnel (IMT) will result in added CO<sub>2</sub>-eq emissions of approx. 2 million tons compared with the scenario without a fixed link across the Fehmarnbelt (i.e. the zero-alternative), while construction of a bored tunnel (BOT) will result in an emission of CO<sub>2</sub>-eq of approx. 2.5 million tons. The added CO<sub>2</sub>-eq emissions resulting from the construction of a cable stayed bridge (CSB) will be approx. 1.2 million tons.

The main contribution to  $CO_2$ -eq emissions during the construction phase is  $CO_2$  embodied in the construction materials concrete and steel, due to the large quantities to be used, and due to the high energy consumption associated with the production of these two materials.

The calculated GHG emissions from the construction of the CSB account for around 2.2%, from the construction of the IMT for around 3% and the BOT for around 4% of the total Danish  $CO_2$  eq emissions in 2009 (NERI, 2011).

If GHG emissions during construction are distributed equally over a period of 5.5 years, they correspond, in the case of an IMT, to annual emissions from 32,000 average Danes, in the case of a BOT from 44,000 average Danes, and in the case of a CSB from 23,000 average Danes.

For the CSB, embodied  $CO_2$  in reinforcement and steel is the main contributor accounting for 62% of the GHG emission from construction. Concrete contributes 17%, transport of materials 9% and machinery 7%. Other contributors are less significant.

For the IMT,  $CO_2$  embodied in concrete is the main contributor with 42% of the GHG emission from the IMT construction works.  $CO_2$  embodied in reinforcement and steel contributes another 25%. Machinery contributes 14% and transport contributes 4%, while other sources together contribute 5%.

 $CO_2$  embodied in concrete is the main contributor with 39% of the total GHG emission from construction works for the BOT. Another important source is  $CO_2$  embodied in steel for reinforcement etc., which contributes another 24%. Electricity consumption (tunnel excavation) contributes 23%, while machinery accounts for 7% and transport for 4% of the GHG emission. Other contributors are relatively insignificant.

During operation of the link, the annual  $CO_2$  emissions resulting from electricity consumption, maintenance and reinvestment activities amount to approximately 6,000 tons for the IMT and the BOT, and approximately 3,000 tons for the CSB. Over the lifetime (120 years) of the link, assuming the same emission and emission factors, these figures add up to 0.7 million ton  $CO_2$  for the tunnel solutions and 0.35 million ton  $CO_2$  for the bridge.

Comparing the fixed link with continuous ferry operations, the fixed link will provide annual savings in  $CO_2$  emissions of approx. 200,000 tons in 2025 and 220,000 tons in 2030.

The largest savings will come from the expected closing down of ferry operations between Rødby and Puttgarden and from a reduction in ferry departures at the routes Trelleborg-Rostock and Gedser Rostock. Emission reductions will also be achieved from road and rail freight transport due to the expected transfer of road freight to rail and shorter travel distances for rail freight.

Even if the ferries at Rødby-Puttgarden continue operating, the project alternative will result in reduced  $CO_2$  traffic emission. This is due to expected reduced ferry departures at the other routes, and due to the expected transfer of road freight to rail and shorter travel distances for rail freight.

## 3 Methodology

The methodology for the analysis has been based on the principles of a life cycle analysis as described in ex. DS/EN ISO 14040 (ISO14040) and in Corporate Accounting and Reporting Standard from World Resource Institute (WRI 2004) and as such including the GHG-emission related to the life cycle of the fixed link i.e. production of material, transport, construction and operation of the link. It also includes some of the same elements as defining the scope, carrying out the inventory and performing the assessment.

The description of the methodology used to calculate the  $CO_2$  emissions is divided into three parts:

- > Construction of the fixed link, including the main structures and construction works, temporary work sites and approach links for rail and road
- > Operation of the link, including electricity consumption, maintenance and reinvestment, excluding traffic
- > Traffic.

To the extent possible, the greenhouse gas inventory will cover the contribution of all greenhouse gases, and the result will be presented in  $CO_2$  equivalents.

The greenhouse gases comprise carbon dioxide (CO<sub>2</sub>), methane (CH<sub>4</sub>), nitrous dioxide (N<sub>2</sub>O), hydro fluorocarbons (HFCs), per fluorocarbons (PFCs) and sulphur hexafluoride (SF<sub>6</sub>).

For the materials, the embodied  $CO_2$  emission is in most cases stated in  $CO_2$  equivalents, and the figure will thus include emission of all greenhouse gases.

For emission of electricity, a CO<sub>2</sub> equivalent factor is calculated using global warming potential values according to IPCC (NERI 2007):

- > Carbon dioxide: 1
- > Methane: 21
- > Nitrous dioxide: 310.

For transport, only  $CO_2$  emissions are included, because emission of GHGs other than  $CO_2$  is assessed insignificant. The Danish National Environmental Research Institute (NERI) estimates that 95-99% of the  $CO_2$  equivalents from road transport derive from  $CO_2$  (NERI 2007). This is also assumed the case for other transport modes and for construction machinery.

In defining the scope of the analysis, the objective has been to include significant, direct sources of emissions as well as indirect sources deriving from the construction and the operation phases.

The direct GHG emission sources include:

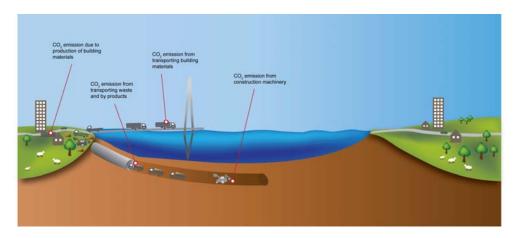
- > Emissions from construction equipment on site
- > Emissions from traffic.

The indirect sources include GHG emissions from:

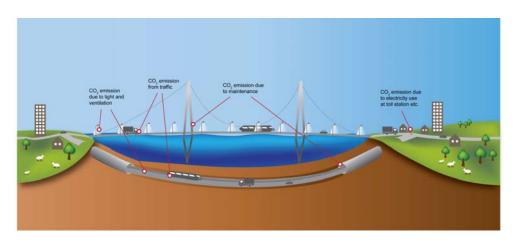
- > Electricity production
- > Production of main materials
- > Transport of materials.

The calculations thus include scope 1 (direct GHG emissions), 2 (indirect GHG emissions from consumption of purchased electricity) and 3 (other indirect emissions, such as the extraction and production of purchased materials, transport related activities from using vehicles etc.) according to the Corporate Accounting and Reporting Standard from World Resource Institute (WRI 2004).

The sources included are illustrated in the two figures below:



*Figure 3.1* Sources to be included in the GHG emission inventory for the construction phase of the fixed link.



*Figure 3.2* Sources to be included in the GHG emission inventory for the operation phase of the fixed link.

It is assessed that the inventory includes the main part of the GHG emissions and that it illustrates, in a fair and true way, the level of the contribution from the different sources and alternatives.

## 3.1 Data input from the design groups

As part of the  $CO_2$  inventory the design groups for the immersed tunnel, the bored tunnel and the bridge were asked for data on material usage, mode of transport etc. The design groups were requested to provide data by filling in a predesigned data spread sheet.

Several meetings were held in order to ensure that the design groups submitted similar data types with the same degree of detail.

The following categories of data input were collected from the design groups:

- > Identification and quantification (volume or mass) of the main materials
- > Estimates of realistic transport distances and modes of transport for main materials
- > Identification and quantification of the main waste materials and by-products
- > Estimates of realistic transport distances, modes of transport and methods for waste/by-products for disposal/reuse
- > Data on types and sizes of machinery, operation time, typical load, fuel consumption
- > Data on estimated electricity consumption for construction
- > Data on estimated electricity consumption for operation

> Data on the use of machines and materials for annual maintenance and planned reinvestments.

The IMT project was selected as the preferred alternative at the beginning of 2011, and the IMT design group worked continuously on the project throughout 2011, whereas the development of the bridge alternative has not progressed with the same pace. Consequently, data are more detailed and accurate for the IMT alternative than for the CSB alternative.

The BOT is not - the preferred alternative, and data are assumed to be at the same level of accuracy and detail as for the CSB.

It is assessed that the emission calculations for the three alternatives are comparable even though information about the IMT has a higher degree of detail and accuracy than the information about the CSB and BOT.

## 3.2 Construction of the fixed link

The construction of the link comprises the main physical structures (bridge or tunnel), the construction work activities, including temporary working sites in Lolland and Fehmarn, and the approach roads and rail.

Emissions of  $CO_2$  equivalents embodied in materials, from transport of materials and from construction equipment are included in the calculations. The calculations are based on information about the quantities and the origin of the materials as estimated by the design groups.

## 3.2.1 Material consumption

The design groups estimated the material quantities for the three alternatives.

The  $CO_2$  equivalent emission factors for the specific materials were retrieved either from literature, from databases or directly from producers. To strengthen the analysis, and wherever possible, emission factors for the specific materials were retrieved from more than one source. For further details, reference is made to a separate note about the selection of emission factors for materials (COWI 2011a).

In cases where different sources provided different emission factors for the same material, average values were adopted based on the most trustworthy sources.

The materials required for construction of the road and the railway are assumed to be identical for the IMT and BOT project alternatives.

The emission factors used for the primary materials are listed in Table 3.1.

Materials	CO <sub>2</sub> equivalent emission factor (kg CO <sub>2</sub> -eq/ton)
Steel for reinforcement	1.29
Steel	1.53
High strength steel and stainless steel	4.5
Asphalt	0.05
Aggregate 0/4 - sand	0.002
Aggregate 2/32 sand/gravel	0.003
Water	0.0003
Crushed stone / stone	0,013

Table 3.1 Emission factors used for the main materials (excl. concrete) (COWI 2011a)

The emission factors for the different types of concrete to be used were calculated based on the emission factors for the aggregates mentioned above and an emission factor for concrete retrieved from Aalborg Portland (Femern A/S 2011b). The emission factor is for  $CO_2$ , and it is assumed to cover at least 95% of the  $CO_2$  equivalent emissions.

Table 3.2 Emission factors for concrete (COWI 2011a)

	Emission factor for the concrete mixes (kg CO <sub>2</sub> /m <sup>3</sup> )					
Concrete types (MIX ID)	ld 100	ld 110	ld 200	ld 210	ld 400	ld 500
Aalborg low alkali	245	277	257	281	195	93

## 3.2.2 Transport of materials

The design groups provided inputs on the likely origin of the materials and the possible destination for waste materials and the mode of transport.

In defining the transport distance and the mode of transport, the same origin and mode of transport methods were used for the same kind of materials for the two alternatives.

For the individual mode of transport, the emission factors were identified based on figures from TEMA2010 (TEMA 2010). Only  $CO_2$  emissions from the transport were included, as other GHGs would only contribute marginally to the overall  $CO_2$  equivalent emissions.

In addition, the  $CO_2$  emissions from fuel combustion were included. No upstream emissions were included.

The modes of transport and the estimated distances appear from Table 3.3. The transport distances are shown as one-way distances.

Material	Mode of transport	Estimated average transport distance (km)
Steel for reinforcement (all alternatives)	Ship	1,000
Other steel products (all alternatives)	Ship	15,000
Sand for tunnel elements	Ship	1,000
Cement for tunnel elements etc.	Ship	900*
Sand for the bridge construction	Ship	200
Cement for the bridge construction	Ship	500
Soil for earth works on land (all alternatives)	Lorry	150
Asphalt (all alternatives)	Lorry	200
Concrete elements for rail (all alternatives)	Rail	500

Table 3.3Assumptions regarding mode of transport and average transport distance for<br/>the primary materials used in the tunnel and bridge alternatives.

## 3.2.3 Use of construction machines

The design groups provided estimates of the use of construction machinery – onshore and offshore – during the construction phase.

The final decision on the use of construction machinery types, sizes, numbers etc. will eventually be made by the contractors. Accordingly, best guesses were made by the design groups based on experience from similar types of projects.

The information delivered by the two design groups concerning the construction machines differed, and subsequently, the basis for the  $CO_2$  calculations has also been different.

The two tunnel design groups provided information on the main construction machinery and estimated the fuel and electricity consumption. Information on the land-based equipment for road works was not included, because its contribution to GHG emissions was found to be marginal compared with offshore machinery and equipment.

The bridge design group provided information on the main construction machinery by type and size and estimated the operation time for each group of machinery.

Where fuel consumption was not estimated by the design groups, estimates were made based on the EMEP/EEA emission inventory guidebook 2009 for Non-road mobile sources and machinery (EMEP/EEA 2010).

CO<sub>2</sub> emissions from diesel oil were based on standard factors from the National Danish Energy Agency, Energistyrelsen (ENS 2011a).

Only  $CO_2$  emissions from the construction machinery were included, because the contribution from other GHGs is marginal. In addition, only  $CO_2$  emissions from the fuel combustion were included.

## 3.2.4 Electricity consumption

Estimates of the electricity consumption during the construction phase for ventilation, light, pumps, compressors etc. were provided by the design groups.

The GHG emission factor for electricity was based on information on the average Danish electricity production in the period 2015-2020 projected by the National Danish Energy Agency, Energistyrelsen (ENS 2011b). It has been assumed that the GHG emission factor for electricity is the same in Denmark and Germany.

The emission factor for CO<sub>2</sub>-eq per kWh of electricity is estimated to 325 g/kWh.

#### 3.2.5 The zero-alternative

The zero-alternative is the scenario without a fixed link, but with continued ferry operations as is the case today. The zero-alternative does not encompass any new construction activities.

GHG emissions from ferry construction were disregarded.

## 3.3 Operation of the link (excluding traffic)

Annual GHG emissions from the operation activities of the link (excluding traffic) originate from use of electricity for lighting, ventilation etc. and emissions from the use of materials and construction equipment for maintenance and for reinvestment.

## 3.3.1 Electricity consumption

The annual electricity consumption for lighting, ventilation etc. during the operation of the fixed link was estimated by the design groups.

The emission factor for electricity was based on the average Danish electricity production for the year 2025 projected by the National Danish Energy Agency, Energistyrelsen (ENS 2011b).

The emission factor for CO<sub>2</sub>-eq per kWh of electricity is estimated to 266 g/kWh.

## 3.3.2 Maintenance and reinvestment

Maintenance and reinvestment are necessary to keep the fixed link in operation for the expected lifetime of 120 years.

The design teams provided information on the use of material, equipment, electricity etc. for all planned maintenance works and reinvestments.

Maintenance was defined as the routine (daily, weekly, monthly, annual) activities to keep the rail and the road on the link in operation. Reinvestments are the more infrequent activities, which demand a relatively large reinvestment, such as new asphalt or new rail tracks etc.

The information provided by the design groups was mainly related to the use of material for renewal of example asphalt road surface, rail tracks etc. In the current stage of planning, the design groups were unable to estimate the use of equipment and transport for maintenance and reinvestment activities during operation. The contribution to GHG emissions from these sources is considered marginal and is therefore disregarded in this inventory.

The GHG emissions from maintenance and reinvestment activities were calculated as annual averages even though it is known that the activities will not be distributed evenly.

The emission factors used for materials will be the same as those mentioned in 3.2.1.

## 3.3.3 The zero-alternative

The zero-alternative is the scenario without a fixed link, but with continued ferry operations as is the case today.

Input on onshore activities of ferry operations was not included in the analysis as the emission was assessed to be marginal, and no information was available (Scandlines 2009).

## 3.4 Traffic during operation

The construction of a fixed link across the Fehmarnbelt will have significant implications for the traffic and travel pattern between Germany and Scandinavia. The fixed link will reduce travel time, thus making transport more attractive in the corridor. Therefore, a fixed link will, most likely, promote traffic and transfer transport from other routes and between modes of transport. The effects on traffic of a tunnel vs. a bridge are assumed identical.

The specific changes in traffic and transport modes in a predefined influence area were analysed by the Fehmarnbelt Traffic Consortium in 2003. The analysis was made for a fixed link alternative and a reference alternative, i.e. the zero-alternative (FTC 2003a, FTC 2003b).

Based on the traffic analysis from the FTC, an emission study was carried out in 2005 for the operation years 2015 and 2040 (COWI 2005). At that time, the planned year of inauguration of the fixed link was 2015. Emissions were calculated based on an analysis of changes in the traffic within an influence area covering Scandinavia and most of Northern Europe.

The methodology applied for this study will follow the methodology used in the 2005 study (COWI 2005).

Flight transport was included in the traffic model on the same terms as other transport modes. However, it was assessed that the effect from the change in air transport was marginal, and consequently emissions from air transport were not included in the analysis.

For further description of the model, see the reports from the Femarnbelt Traffic Consortium (FTC 2003a and FTC 2003b) and a previous report from the Danish Ministry of Transport and Energy (COWI 2005).

The GHG emission inventory emissions were calculated for the years 2025 and 2030 as determined by Femern A/S. Year 2025 and year 2030 represent years where the traffic is assumed to be phased-in and the related infrastructure projects finished.

The traffic volumes were projected using the 2015 traffic volumes (COWI 2005) as the basis assuming an annual increase in traffic of 1.7% for all traffic modes as assumed in the earlier studies (COWI 2005).

The emission factors for road traffic are based on assumptions for a Danish vehicle fleet composition in years 2025 and 2030, which draws on statistics and forecasts about age, size and fuel distribution.

Emission factors derive from TEMA 2010 which is the official emission calculation model by the Danish Ministry of Transport (TEMA 2010).

The traffic model is uninformative about the road types of the traffic in question. However, as the main part of the traffic involved is long-distance traffic, it has been assumed that the traffic travels on either motorways or highways.

The typical train type was defined by Femern A/S.

The basic source for the calculation of emission factors is TEMA2010. As the values are related to today's efficiency and the technology, they have been projected to year 2025 using a reduction factor, which considers improvements in train efficiency and electricity production.

All trains are assumed fully electric.

Concerning the zero-alternative, the increase in traffic volumes across the Fehmarnbelt will determine the necessary future ferry capacity.

The following information from the Femern A/S (Femern 2011) has been used to define the necessary ferry capacity in 2025 and 2030.

Traffic mode	ADT 2025	ADT 2030
Cars	6,691	7,562
Busses	133	145
Lorries	1,541	1,789
Passenger trains	8	8
Freight trains	0	0

Table 3.4Traffic forecast figures (ADT) for road and rail traffic on the Fehmarnbelt for<br/>2025 and 2030, zero-alternative (Femern 2011)

Forecasts about emissions from ferries in 2025 were made by Hans Otto Holmegaard Kristensen, Consulting Naval Architect and external professor at the Danish Technical University, based on the latest knowledge about technology and upcoming regulations (Kristensen, H.O.H 2010). The predictions cover the ferry routes Rødby-Puttgarden, Trelleborg-Rostock and Gedser-Rostock.

For the year 2030, COWI has estimated the emissions based on the emission factors provided by Hans Otto Holmegaard Kristensen.

For Rødby-Puttgarden, the ferry capacity was adjusted to the expected traffic volumes using the figures stated in Table 3.4.

## 3.4.1 Comparison of the project alternative with the zeroalternative and a 50% scenario

The analysis quantifies the  $CO_2$  emissions from transport on a fixed link across the Fehmarnbelt compared to the zero-alternative and a so called 50% scenario. The zero-alternative, the project alternative and the 50% scenario are defined in the following.

#### The zero-alternative

The zero-alternative is defined as an infrastructure scenario, as it would be in 2025/2030 without a fixed link across the Fehmarnbelt. The traffic in the zero-alternative is assumed to be identical to the traffic scenario named *Reference Case B* in FTC (2003b), only extrapolated to year 2025/2030.

It is assumed that the ferries at Rødby-Puttgarden are rebuilt to a higher capacity, and that the ferries serving the Gedser-Rostock and the Trelleborg-Rostock (fast ferry) routes have the same number of departure as today i.e. one departure a day less compared to the project alternative.

It is assumed that the Danish railway lines Vamdrup-Vojens and Tinglev-Padborg are upgraded to double tracks. Further, it is assumed that the German railway line Neumünster-Bad Oldesloe is electrified and upgraded to double tracks with a maximum speed of 120 km/h.

Moreover, a number of improvements especially of railway infrastructure are assumed – e.g. upgrading of the railway line Copenhagen-Ringsted – but these are the same in the zero-alternative and the project alternatives.

#### The fixed link (the project alternative)

The project alternative is defined as a fixed link across the Fehmarnbelt with four road lanes and two railway tracks. At the time, when the FTC analyses were made, the fixed link was expected to be inaugurated in 2015. The project alternative is identical to the traffic scenario named *Base Case B* in the FTC (2003a).

It is assumed that the ferry route Rødby-Puttgarden will close down when the fixed link opens. With regards to the other routes in the analysis, they are assumed to have one departure a day less from each port.

Concerning rail traffic, it is assumed that the Danish railway line Ringsted-Rødby is electrified, and that the railway line Orehoved-Rødby is upgraded to double

tracks. In Germany, it is assumed that the railway line Puttgarden-Bad Schwartau is upgraded to double tracks, that the railway line Bad Oldesloe-Ahrensburg is upgraded to three tracks and that the railway line Ahrensburg-Hamburg-Wandsbek is upgraded to four tracks. Finally, the railway line Lübeck-Puttgarden is assumed electrified.

#### The 50% scenario

The 50% scenario is the scenario, where a fixed link is established and the ferries across Fehmarnbelt continue their service at Rødby-Puttgarden as today. The traffic across the belt is assumed to be as for the project scenario, except 50% of the passenger cars will use the ferries. The ferries are assumed to be as they are today.

## 4 GHG emissions from construction of the fixed link

## 4.1 The immersed tunnel (IMT)

## 4.1.1 Data input

Materials for the construction of the IMT The estimated amount of materials for the construction of the IMT appears from Table 4.1.

Main materials	Ton	m <sup>3</sup>
Concrete mix 110	5,618,225	2,481,000
Carbon steel reinforcement	370,000	
End frame steel	2,250	
Stainless steel	1,060	
Zink	280	
Sealing	305	
Concrete mix #200	527,280	240,000
Ballast concrete mix #500	798,275	370,000

Table 4.1Main materials to be used for the construction of the IMT and road and railway<br/>on both sides of the Belt.

Main materials	Ton	m <sup>3</sup>
Fill	8.280.000	3.600.000
Crushed stone (for laying foundations)	1.360.000	800.000
Stone (for protection layer)	3.400.000	2.000.000
Concrete for buildings	329,445	150,000
Road construction		
Asphalt	142,000	
GAB I/II	60,000	
Base course aggregates	300,000	
Railway construction		
Steel bars	8,700	
Crushed stone (Ballast)	79,000	
Gravel (Sub ballast)	112,700	49,000
Concrete sleeper	8,850	
Concrete slab track	165,000	
Copper	199	
Aluminium	116	
Concrete	3,725	1,490
Steel	899	
Bronze II	40	

## Construction machinery

The main equipment/activity for the construction of the IMT is listed in Table 4.2 together with the associated diesel oil consumption  $(m^3)$ . The list is based on input from the design groups for the IMT and the rail works.

Machines/activity	Estimated diesel oil consumption (m <sup>3</sup> )
Trench Dredging	
BHD incl. transport of materials	17,080
GD incl. transport of materials	21,340
GD+TSHD incl. transport of materials	5,740
Trench Backfill	
Backfill of stone and gravel (Scrader)	6,050
Excavation and backfill of sand (TSHD)	19,965
Tow out of tunnel elements	
Tug boats	20,086
Reclamation of land	
BHD for reclamation at Fehmarn	256
BHD for reclamation at Lolland	5,460
Backfill Lolland	3,315
Finishing works	
Ballasting Concrete	724
Bulkhead and Ballast tanks	180
Others	90
Rail works	1,540
Total estimated fuel consumption	102,000 m <sup>3</sup>

## Table 4.2List of equipment and estimated fuel consumption $(m^3)$ during construction of<br/>the IMT and road and railway on both sides of the Belt.

BHD: Back hoe dredgers, TSHD: Trailer hopper suction dredger, GD: Grab dredger.

Excavation and backfill of sand with TSHD include excavation of sand at Kriegers Flak and transport and backfill at the site at Fehmarnbelt.

Electricity consumption during construction

The electricity consumption for light, ventilation, pumps, compressors etc. during construction has been estimated by the design group for the IMT. The estimated consumption is listed in Table 4.3.

Source to electricity consumption	Estimated electricity consumption (kWh)
Light	10,800,000
Ventilation	33,788,571
Desaltation of water	1.954.800
Other miscellaneous sources	12,000,000
Special element plant	8,251,956
Standard element plant	53,951,089
At site	
- Portal and ramps	5,125,315
- Ballast concrete	7,844,444
Total	133.716.175

Table 4.3Estimated electricity consumption during construction of the IMT (kWh).

## 4.1.2 GHG emission from the IMT during construction

In total, the GHG emission from the construction of the IMT amounts to 2 million tons  $CO_2$  equivalents, see Table 4.4.

Embodied  $CO_2$  in concrete is the main contributor with 42% of the GHG emissions from IMT construction works. The high emission is caused by very high energy consumption in the cement production. Embodied  $CO_2$  in reinforcement and steel contributes another 25%. Steel production also has a very high energy consumption. Machinery contributes 14% and transport contributes 14%, whereas other contributors are less significant.

Main contributors	CO2 eq emission (ton)	Distribution %
Concrete ( mix 110 , 200 and 500 etc.)	829.468	42%
Steel	485.439	25%
Other materials	29.003	1%
Asphalt etc.	11.290	1%
Rail materials	36.891	2%
Transport	271.473	14%
Machinery	270.290	14%
Electricity construction	43.400	2%
Total	1.977.254	100%

Table 4.4Estimated emission of  $CO_2$  equivalents from the IMT during construction<br/>distributed on the main sources.

## 4.2 The bored tunnel (BOT)

## 4.2.1 Data input

Materials for the construction of the BOT

The estimated amount of materials for the construction of the BOT appears from Table 4.5.

Main materials	Ton	m³
Concrete mix 110	7,073,680	3,123,727
Carbon steel reinforcement	457,214	
Concrete mix #200	602,905	274,422
Concrete (general)	270,206	123,028
Fill	2,438,000	1,060,000

Table 4.5Main materials to be used for the construction of the BOT and road and<br/>railway on both sides of the Belt.

Main materials	Ton	m³
Concrete for buildings	329,445	150,000
Road construction		
Asphalt	142,000	
GAB I/II	60,000	
Base course aggregates	300,000	
Railway construction		
Steel bars	8,700	
Crushed stone (Ballast)	79,000	
Gravel (Sub ballast)	112,700	49,000
Concrete sleeper	8,850	
Concrete slab track	165,000	
Copper	199	
Aluminium	116	
Concrete	3,725	1,490
Steel	899	
Bronze II	40	

#### Construction machinery

The main equipment/activity for the construction of the BOT is listed in Table 4.6 together with the associated diesel oil consumption  $(m^3)$ . The list is based on input from the design groups for the BOT and the rail works.

Table 4.6List of equipment and estimated fuel consumption  $(m^3)$  during construction of<br/>the BOT and road and railway on both sides of the belt.

Machines/activity	Estimated diesel oil consumption (m <sup>3</sup> )
-------------------	--

Earthworks	
Excavation by boring	None (see electricity consumption)
Total fuel consumptions incl. temporary harbour	54,228
Internal transport/placing of tunnel elements	11,974
Rail works	1,540
Total estimated fuel consumption	67,750

#### Electricity consumption during construction

The electricity consumption for light, ventilation, pumps, compressors etc. during construction has been estimated by the design group for the BOT. The estimated consumption is listed in Table 4.7.

Table 4.7Estimated electricity consumption during construction of the BOT (kWh).

Source to electricity consumption	Estimated electricity consumption (kWh)
Excavation by boring, Fehmarn side*	637,000,000
Excavation by boring, Lolland side*	593,000,000
Total	1,230,000,000

\* The figures include electricity consumption for tunnel boring machines (TBMs), pumps, ventilation, slurry treatment plant, batching plant, segment factory, other miscellaneous consumption at construction site, welfare and offices, etc.

## 4.2.2 GHG emission from the BOT during the construction In total, the GHG emission from construction of the BOT amounts to 2.5 million

tons  $CO_2$  equivalents, see Table 4.8.

 $CO_2$  embodied in concrete is the main contributor with 39% of the total GHG emission from construction works for the BOT. The high emission is because of a very high energy consumption associated with the cement production. Another important source is  $CO_2$  embodied in steel for reinforcement etc., which contributes another 24%. Steel production also requires very high energy consumption. Electricity consumption, for the tunnel excavation and related activities, contributes 23% while machinery accounts for 7% and transport for 4% of the GHG emission. Other contributors are relatively insignificant.

Main contributors	CO2 eq emission (ton)	Distribution %
Concrete	973,924	39%
Reinforcement and steel	589,806	24%
Other materials for main construction	20,520	1%
Asphalt etc.	11,290	0.5%
Materials for rail works	36,891	1.5%
Transport	96,213	4%
Machinery	179,819	7%
Electricity consumption	573,395	23%
Total	2,481,858	100%

Table 4.8Estimated emission of CO2 equivalents from the BOT during construction<br/>distributed on the main sources.

## 4.3 The cable stayed bridge (CSB)

## 4.3.1 Data input

The following sections list the main input in terms of the expected use of materials, transport, use of machinery and electricity consumption during the construction phase.

#### Main materials

The estimated amount of materials for the construction of the CSB appears from Table 4.9.

on both sides of the Belt.		
Main materials	Ton	m³
Concrete mix ID 110	701,995	310,000

Table 4.9Main materials to be used for the construction of the CSB and road and railway<br/>on both sides of the Belt.

Main materials	Ton	m <sup>3</sup>
Concrete mix ID 210	931,231	424,000
Concrete mix ID 500	19,418	9,000
Carbon steel reinforcement	135,600	
Structural steel and steel piles	332,400	
Cable wire and High Strength steel for pre stressing	11,700	
Steel deck paint system	313	
Sand fill/back fill from Krigersflak	6,900,000	3,000,000
Road construction		
Asphalt	190,000	
Railway construction		
Steel bars	8,700	
Crushed stone	230,000	
Gravel (Sub ballast)	112,700	49,000
Concrete sleeper	25,000	
Copper	145	
Aluminium	149	
Structural steel	970	
Stainless steel	0,3	
Concrete	3,695	1,458
Bronze II	39	

#### Construction machinery

The primary equipment/activity for the construction of the IMT is listed in Table 4.2 together with the associated fuel consumption  $(m^3)$ . The list is based on input from the design group of the IMT and the rail works.

The design group for the CSB has provided a list of the expected use of machinery, including type, size and operation time. This has been the basis for estimating diesel oil consumption. The estimate will also include diesel consumption for local diesel generators delivering power for electrically driven equipment.

Machines	Estimated fuel consumption (m <sup>3</sup> )
Excavation of working harbour *	
Back Hoe dredgers, tug boats etc.	500
Mobilisation etc.	
Concrete mixing truck - 6m3, trucks, excavation machines etc.	2,600
Diesel generator (cranes, mixing plant etc.)	450
Approach bridges	
Cranes, tug boats etc.	12,750
Diesel generator (cranes, compressors etc.)	5,400
Main cable stayed bridge	
Cranes, tugs etc.	2,200
Batching plant, cranes, pumps, etc.	8,700
Railway works (miscellaneous equipment)	2,500
Estimated fuel consumption total	35,000 m <sup>3</sup>

Table 4.10List of equipment and estimated fuel consumption  $(m^3)$  during construction of<br/>the CSB and road and railway on both sides of the Belt.

\* estimated by COWI as there is no information on the excavation of the harbour.

Electricity consumption during construction

The electricity consumption for light, ventilation, pumps, compressors etc. during construction has been estimated by the design group for the CSB. The estimated consumption is listed in Table 4.11.

Electricity for construction equipment is assumed supplied by local generators. Fuel consumption for these is included in Table 4.10.

 Table 4.11
 Estimated electricity consumption during construction of the CSB (kWh).

Source to electricity consumption	Estimated electricity consumption (kWh	
Miscellaneous	17,520,000	
Total	17,520,000	

## 4.3.2 GHG emissions from the CSB during the construction

In total, the GHG emission calculated as tons of  $CO_2$  equivalents from the construction of the CSB amounts to 1.2 million tons, see Table 4.12.

 $CO_2$  embodied in reinforcement and steel is the main contributor accounting for 62% of the GHG emissions from construction works for the CSB. Concrete contributes 17%, transport of materials 9% and machinery 7%. Other contributors are less significant.

Main contributors	CO <sub>2-</sub> eq emission (ton)	Distribution %
Concrete	206,027	17%
Reinforcement and steel	763,020	62%
Other materials for main construction	24,637	2%
Materials for the road, asphalt etc.	9,660	1%
Materials for the rail	23,189	2%
Transport of materials	110,155	9%
Machinery	92,522	7%

Table 4.12Estimated CO2 contribution from the CSB during construction distributed on<br/>the main sources.

Main contributors	CO <sub>2-</sub> eq emission (ton)	Distribution %
Electricity consumption	5,686	0%
Total	1,234,896	100%

## 5 GHG emissions from operation of the fixed link

GHG emissions from operation of the fixed link will derive from electricity consumption for lighting and ventilation and from the use of construction equipment and materials during maintenance and large replacements.

## 5.1 The immersed tunnel (IMT)

Electricity consumption during the operation of the IMT has been estimated by the design group, and is listed in Table 5.1.

Source	Estimated electricity consumption per year (kWh/year)
Light	11,600,000
Ventilation	500,000
Miscellaneous	2,600,000
Total	14,700,000

Table 5.1Annual electricity consumption (kWh/year) during operation of the IMT.

This results in CO<sub>2</sub> emissions of **3,900** tons annually.

Material consumption for maintenance and replacement was estimated by the design group and is listed in Table 5.2.

Material description	Estimated quantity per replacement	Unit	Replacement intervals (Years)	Estimated quantity (per year)
Asphalt - driving lanes and emergency lanes	43,000	Т	40	1,075
Asphalt - portal ramps	20,000	т	25	800
Asphalt for the portal ramps	142,000	m3	60	2,367
Rail				
Crushed stone	2,700	Т	1	2700
Steel bars	8,700	т	15	580
Crushed stone	79,000	Т	25	3,160
Concrete sleeper	8,800	Т	25	352
Concrete slab track	165,000	Т	60	2,750
Concrete catenary	1,360	m3	60	23
Steel catenary	899	т	30	30

Table 5.2Main material used for maintenance and replacement during operation of the<br/>IMT.

Further, it is estimated that the use of materials for maintenance and large replacements will result in  $CO_2$  emissions of around **2,000** tons annually.

## 5.2 The bored tunnel (BOT)

Electricity consumption during the operation of the BOT is identical to the consumption estimated by the design group for the IMT, see Table 5.1.

Similarly, the material usage for maintenance and replacement of the BOT is considered to be identical to the IMT, see Table 5.2.

## 5.3 The cable stayed bridge (CSB)

Electricity consumption during the operation of the CSB has been estimated by the design group and is listed in Table 5.3.

Source	Estimated electricity consumption per year (kWh/year)
Light	45,000
Heating and ventilation of the pylons etc.	2,800,000
Dehumidification	15,000
Miscellaneous	50,000
Total	2,910,000

Table 5.3Electricity consumption per year (kWh/year) during operation of the IMT.

This results in  $CO_2$  emissions of **870** tons annually.

The materials consumption for maintenance and replacement was estimated by the design group, and it is listed in Table 5.4.

Material description	Estimated quantity per replacement	Unit	Replacement intervals (Years)	Estimated quantity (per year)
Asphalt surfacing	595	m3	5	119
Mastic asphalt surfacing	4	m3	5	0,8
Complete road surface renewals	105,000	t	45	1,750
Complete road surface renewals	85,000	t	55	1,417
Steel deck paint system ( full repaint)	313	m3	32	8
Stay cables (full replacement)	6,100	t	80	51
Rail				
Crushed stone	8,000	t	1	8,000

Table 5.4Main material used for maintenance and replacement during operation of the<br/>CSB.

Material description	quantity per inter		Replacement intervals (Years)	Estimated quantity (per year)
Steel bars	8,700	t	15	580
Crushed stone	230,000	t	25	7667
Concrete sleeper	25,000	t	25	833
Concrete catenary	1,328	m3	60	22
Steel catenary	970	t	30	32

Material consumption for maintenance and large replacements will result in  $CO_2$  emissions of around **2,000** tons annually.

## 6 CO<sub>2</sub> emission from traffic

## 6.1 Road and rail

In calculating the  $CO_2$  emissions, the key information is the distances driven by the different traffic categories in the influence area. The interesting figure is not the absolute traffic volume, but the relative traffic volume compared with the zero-alternative.

The original traffic forecast data for the year 2015 appear from table below (COWI 2005). This table cannot be found in the FTC report, but it was obtained from the original traffic analysis from the FTC (FTC 2003a and FTC 2003b)<sup>1</sup>.

Mode of traffic	Unit	The zero- alternative	The project alternative (fixed link)	Difference
Passenger cars	Vehicle-km	3,613	3,717	2.9%
Buses	Vehicle-km	63	64	0.8%
Passenger trains	Passenger-km	1,044	1,250	19.7%
Lorries	Vehicle-km	3,670	3,649	-0.6%
Freight trains	Ton-km	15,419	15,187	-1.5%

Table 6.1Distances driven between Denmark/Scandinavia and the Continent, 2015,<br/>million m/year, Case B (COWI 2005).

<sup>&</sup>lt;sup>1</sup> In the analysis carried out by FTC the traffic volume is given in number of trips. By using an estimate on the distance of the single trips the number of vehichle km and ton km are calculated.

Mode of traffic	Unit	The zero- alternative	The project alternative (fixed link)	Difference
Combi trains	Ton-km	3,427	3,170	-7.5%

The projected traffic volumes in the years 2025 and 2030 have been estimated based on the year 2015 traffic volumes, applying and annual increase in traffic of 1.7% for all traffic modes. The projected traffic volumes for the years 2025 and 2030 appear from Table 6.2 and Table 6.3 respectively.

Table 6.2Distances driven between Denmark/Scandinavia and the Continent, 2025,<br/>million km/year.

Mode of traffic	Unit	The zero- alternative	The project alternative (fixed link)	Difference
Passenger cars	Vehicle-km	4,277	4,399	2.9%
Buses	Vehicle-km	75	75	0.8%
Passenger trains	Passenger-km	1,236	1,479	19.7%
Lorries	Vehicle-km	4,344	4,319	-0.6%
Freight trains	Ton-km	18,250	17,975	-1.5%
Combi trains	Ton-km	4,056	3,752	-7.5%

Table 6.3	Distances driven between Denmark/Scandinavia and the Continent, 2030,
	million km/year.

Traffic mode	Unit	The zero- alternative	The project alternative (fixed link)	Difference
Passenger cars	Vehicle-km	4,653	4,786	2.9%
Buses	Vehicle-km	81	82	0.8%
Passenger trains	Passenger-km	1,344	1,610	19.7%

Traffic mode	Unit	The zero- alternative	The project alternative (fixed link)	Difference
Lorries	Vehicle-km	4,726	4,699	-0.6%
Freight trains	Ton-km	19,855	19,556	-1.5%
Combi trains	Ton-km	4,412	4,082	-7.5%

The tables show that, for passenger transport, the distances driven increase for all modes of transport. For passenger cars and trains, the increase is a result of an increase in the number of passengers transported, and the fact that the passenger cars and trains use the fixed link instead of the ferry. The buses also use the fixed link instead of the ferry, and this effect is stronger than the decrease in number of buses.

The tables also show a minor decrease in distances driven by the different modes of freight transport. For lorries, a reduction in number of tons is seen due to the transfer of freight to rail. At the same time, the lorries use the fixed link (implying longer distances driven), but the distances travelled are shorter due to the transfer of traffic from other routes. For trains, the effect from the increase in numbers is outweighed by the fact that the trains no longer travel through Jutland and thereby travel shorter distances<sup>2</sup>.

	Highway	Motorway
Passenger cars	70	120
Busses	50	80
Vans	70	120
Lorries	70	80

Table 6.4Assumed vehicle speed on highways and motorways.

### 6.1.1 CO<sub>2</sub> emissions from road traffic

Prior to calculating the emission factors for 2025 and 2030, the composition of the vehicle fleet was defined. The composition of the fleet was defined by use of

<sup>&</sup>lt;sup>2</sup> The saving in distance has been estimated to approx. 175 km.

statistics and knowledge about vehicle size, fuel and age distribution etc. Emission factors have been calculated for the typical driving pattern on motorways and highways respectively. The default driving speeds for the two road types are applied in the calculations. Table 6.4 presents the assumptions for the speed of the road traffic.

In calculating the effect on air emissions from road transport, the emission factors for motorways and highways are weighted together. A 50/50 split is assumed in the basic calculation.

#### Passenger cars

For passenger cars, the data from TEMA2010 are categorized by:

- > Fuel
- > Euro norm
- > Size
- > Road type.

Concerning fuel consumption and  $CO_2$  emissions, the TEMA2010 data apply to 2010 technology.

The data from TEMA2010 operate with two types of fuel: petrol and diesel. For petrol cars, the current  $CO_2$  emission factors include the addition of 5% ethanol.

In the future, this is most likely to change, as the EU goal is to increase the share of biofuels to at least 10% of petrol and diesel in 2020.

Consequently, a reduction factor has been applied to the TEMA2010 fuel consumption factor, and the  $CO_2$  emission factor was reduced by 3% for petrol vehicles and 5% for the diesel vehicles%.

Electric passenger cars were excluded from the analysis due to very uncertain developments in this technology (COWI 2010). Further, as the trips included in this analysis were assumed to be long-distance trips, electric cars were not considered a very likely choice.

The split of passenger cars on fuel types in 2025 and 2030 is shown in Table 6.5 below. This distribution is based on figures from the National environmental research institute (NERI 2009).

Fuel type	2025	2030
Petrol	68%	67%
Diesel	33%	33%

Table 6.5Distribution of passenger car kilometres on fuel types in 2025 and 2030, (NERI<br/>2009).

The split of passenger cars on engine size is shown in Table 6.6. The distribution is based on figures from Statistics Denmark for the Danish vehicle fleet in 2008.

Engine size, I	Petrol	Diesel
< 1.4	26%	n.a.
1.4-2.0	68%	87%
> 2.0	6%	13%
Total	100%	100%

Table 6.6Distribution of passenger car kilometres on engine size, Statistics Denmark,<br/>Central Vehicle Register.

The distribution of passenger cars on norm types has been based on data for the age distribution of driven kilometres for passenger cars for year 1998 according to Statistics Denmark.

These data were then compared with the dates of enforcement of the EURO norms to obtain the expected representation of passenger cars by EURO norms in 2025. The distribution is shown inTable 6.7.

	data extract.		
EURO norm	Date of enforcement	2025	2030
EURO II	01-01-1997	1%	0
EURO III	01-01-2001	1%	1%
EURO IV	01-01-2006	5%	1%
EURO V	01-01-2011	21%	4%
EURO VI	01-09-2015	71%	93%

Table 6.7Distribution of passenger cars on EURO norms, Statistics Denmark, customised<br/>data extract.

#### Buses

Relevant buses using the Fehmarnbelt are tourist buses. TEMA2010 distinguishes between emissions from tourist buses and city buses. It is assumed that no city buses will use the Fehmarnbelt fixed link. TEMA2010 does not contain data for EURONORM VI. Consequently, the emission reductions for lorries have been applied to buses. Due to lack of information about the annual mileage of buses, the distribution of buses on norm types has been based on data from Statistics Denmark on the age distribution of buses at the beginning of 2011. Data were then compared with the dates of enforcement of the EURO norms to obtain the expected distribution of buses by EURO norms in 2025. The distribution is shown in Table 6.8.

	Date of enforcement	2025	2030
EURO II	01-10-1998	2%	
EURO III	01-10-2001	3%	2%
EURO IV	01-10-2006	12%	2%
EURO V	01-10-2009	18%	14%
EURO VI	01-01-2014	65%	82%

 Table 6.8
 Distribution of buses on EURO norms, Statistics Denmark.

TEMA2010 classifies buses into three categories. The distribution of buses according to size is shown in Table 6.9. This distribution is made based on COWI (2005).

Table 6.9	Distribution	of huses	according to	size
<i>Tuble</i> 0.9	Distribution	oj buses	accoraing to	size.

Bus size	2025/2030
<=15 t	5%
15-18t	5%
>18t	90%

Lorries and vans

Lorries and vans were weighted together in one category since the traffic model only operates with one group named lorries.

The split of van kilometres driven by fuel type is shown in Table 6.11. The data reflect the distribution in 2011.

Fuel type	Share
Petrol	12%
Diesel	88%

Table 6.10Distribution of driven van kilometres by fuel type, Statistics Denmark.

Freight transport across the Fehmarnbelt differs from domestic traffic in Denmark, because the main share of freight consists of long-distance haulage using large lorries.

The data for the traffic model have been divided into five-ton intervals applying to the net weight of the vehicle itself.

Table 6.11Distribution of lorries on weight categories (COWI 2005).

Net weight, ton	Share
0-4	1%
5-9	4%
10-14	18%
15-19	67%
20-24	7%
25-29	1%
30-34	0%
>35	1%
Total	100%

The distribution in the table is used to find the split between lorries and vans, see Table 6.12below.

ShareLorries99%Vans1%

Table 6.12Distribution of lorries and vans.

The categorisation of lorries in TEMA2010 differs from the one in Table 6.13, and a distribution into usable categories has been made in order to use the TEMA2010 emission factors.

The data from TEMA2010 have been divided into solo trucks and articulated trucks. The solo trucks have a net weight from 0-14 tons. Solo trucks constitute 23% of all lorries. Articulated trucks are assumed to constitute the rest.

Table 6.13Distribution of solo and articulated trucks.

	Share
Solo trucks	23%
Articulated trucks	77%

In TEMA2010, the solo and the articulated trucks are divided into weight classes as can be seen from Table 6.14 and Table 6.15.

Table 6.14Distribution of solo trucks.

Weight class, t	Net weight, t	Share
<=7,5t	4	4%
7,5t-12t	6,3	6%
12-14t	7,4	6%
14-20t	8	6%
20-26t	10	26%
26-28t	10	26%
28-32t	14	26%

For the articulated trucks, the net weight has been seen in relation to lorries with a net weight of 8 to 20 tons.

Weight class,(t)	Net weight, t	Share
14-20	8	4%
20-28	12	6%
28-34	13	6%
34-40	14	6%
40-48	16	69%
50-60	20	8%

Table 6.15Distribution of articulated trucks.

The distribution of lorries and vans on EURO norms in year 2025 was based on data for the age distribution of lorries and vans at the beginning of 2011 according to Statistics Denmark. These data were compared with the dates of enforcement of the EURO norms in order to obtain the expected distribution of lorries and vans on EURO norms in 2025, see Table 6.16.

No information was available about the annual mileage of lorries and vans.

	Date of enforcement for lorries	Date of enforcement for vans
EURO I	01-10-1993	01-10-1995
EURO II	01-01-1998	01-01-1999
EURO III	01-10-2001	01-01-2002
EURO IV	01-10-2006	01-01-2007
EURO V	01-10-2009	01-01-2012
EURO VI	01-01-2014	01-09-2016

Table 6.16Dates of enforcement of EURO norms for lorries and vans, TEMA2010.

	2025	2030
EURO II	3%	
EURO III	2%	3%
EURO IV	2%	1%
EURO V	10%	3%
EURO VI	83%	93%

Table 6.17Distribution of lorries in 2025 and 2030, Statistics Denmark.

TEMA2010 assumes that the load of the lorries is on average 43.7%.

Emission factors in 2025 and 2030

Based on the data presented above, the following emission factors have been calculated for the three vehicle types in 2025 and 2030.

Table 6.18TEMA2010 emission factors in 2025 and 2030 (g/km), weighted average on<br/>motorways and highways.

Vehicle	2025, emission g CO <sub>2</sub> per km	2030, emission g CO <sub>2</sub> per km
Passenger car	161	161
Bus	678	680
Lorry	662	662

#### 6.1.2 CO<sub>2</sub> emissions from rail transport

This section presents the approach and data sources for the calculation of emission factors for rail transport.

The primary affected corridors in Denmark are Copenhagen-Padborg and Copenhagen-Rødby. Copenhagen-Padborg is fully electrified and Copenhagen-Rødby is assumed electrified as a part of the fixed link project.

All trains are assumed to be fully electric.

The basic source of calculation of emission factors has been TEMA2010. As the values are related to the present efficiency and the technology, they have been projected to year 2025 using a reduction factor which takes improvements in train efficiency and electricity production into account.

The National Danish Energy Agency (COWI 2005) estimates that there will be a reduction of 35% in energy consumption for passenger trains from 2015 to 2040 i.e. an annual reduction of 1.2%. This adds up to a reduction of 13% from 2015 to 2025. For freight trains, the estimated reduction from 2015 to 2040 is 25%, i.e. a yearly reduction of 0.9%. This adds up to a reduction in emissions from freight trains of 9% up to year 2025.

Femern A/S has defined the typical passenger train as a train similar to an ET train (Oresund) or an IC3 train.

TEMA2010 provides emission factors for passenger transport in gram per passenger kilometre, assuming an utilisation rate of 33%.

For freight transport, Femern A/S has defined the typical freight train as an Sg with an average length of 550 m and a max speed of 120 km/h.

In TEMA2010, a corresponding train is a 30-wagon train with a load of 509 tons per train. The average tare weight per wagon is 16.3 tons, resulting in a total weight of 998 tons, including load and excluding locomotive.

The applied emission factors for trains in 2025 and 2030 are shown in Table 6.19 below.

		2025	2030
Passenger trains	g/pass-km	36	33
Freight/ combi trains	g/ton-km	17	16

Table 6.19Emission factors for trains in 2025 and 2030.

### 6.2 Ferries

Hans Otto Holmegaard Kristensen, external professor at the Danish Technical University (DTU), has developed the emission factors for the ferries in 2025 (Kristensen, H.O.H 2010) based on traffic figures for the Belt.

As traffic figures for the Fehmarnbelt have developed, COWI has changed the emission factors accordingly using the data provided by Hans Otto Holmegaard Kristensen. The ferry routes Rødby-Puttgarden, Trelleborg-Rostock and Gedser-Rostock are included.

The ferry route distances are approximately 50 km for Gedser-Rostock and approximately 150 km for Trelleborg-Rostock compared to approximately 19 km for Rødby-Puttgarden.

#### Rødby-Puttgarden

Today, the Rødby-Puttgarden route is operated by five ferries (Scandlines 2011). There are four identical ferries, built in 1997, each with a capacity of 364 cars. In addition, there is one small ferry used for carriage of dangerous goods. This ferry is disregarded in the analysis in this report.

The emission factors for the ferries in 2025 and 2030 have been based on the assumption that the existing ferries will still be in operation, but rebuilt to accommodate additional traffic (Kristensen, H.O.H 2010).

To meet this need, a "new type 2" ferry will be developed. The type 2 ferry is the existing ferry, but in a longer version (+40 m). The characteristics of the type 2 ferry are summarised in Table 6.20.

Table 6.2			y for the ferry stensen, H.O.		sed in the analys	is for Rødby-
Forny	Longth	Width	Car	Lanos for	Equivalent	

Ferry type	Length	Width	Car capacity	Lanes for lorries	Equivalent car capacity
	(m)	(m)	(pass. cars)	(m)	(person car units)
2	174	24	95	1420	500

Ferry type	Unit	Туре 2
Number of car units per ferry		500
Specific fuel consumption	g/kWh	190
CO <sub>2</sub> emission factor	g/kg oil	3,206
CO <sub>2</sub> emission factor	g/kWh	609

Table 6.21Emissions for the ferry type 2 on Rødby-Puttgarden (Kristensen, H.O.H 2010).

Calculations of the  $CO_2$  emissions from the ferries operating on the Rødby-Puttgarden route for the years 2025 and 2030 have been based on the new type 2 ferry.

It was assumed that the emission per car equivalent will be the same as for the type 2 ferry, and that the load of the ferry will remain at an average of 30%. The factors used to calculate the car equivalents are listed in Table 6.24.

	Equivalent value
Car	1
Bus	5
Trailer	5
Railway wagon	10

Table 6.22Factors for calculating car equivalents (Kristensen, H.O.H 2010).

	2025	2030
Number of trips	32,351	32,351
Number of trips per ferry	8,088	8,088
Cars total	2,442,215	2,760,130
Busses total	48,545	52,925
Lorries total	562,465	652,985
Railway wagons	8,600	8,600
Equivalent car units	5,583,265	6,375,680
Car equivalents per trip	162	185

Table 6.23Ferry capacity per year in 2025 and 2030.

Year	Unit	2025	2030
Total oil consumption	(ton/year)	46,422	53,010
Total energy consumption	(TJ/year)	1,987	2,269
Total CO <sub>2</sub> emissions	(ton/year)	147,484	169,416
Total CO <sub>2</sub> emissions	kg/trip	4,605	5,258

Table 6.24Total emissions for the ferries on the Rødby-Puttgarden route.

#### Gedser-Rostock

Two new large ferries are under construction and expected to be put in service in 2012. These ferries will be powered by diesel engines, but they have been prepared for conversion to LNG powered operation in the future (Kristensen, H.O.H 2010).

Expected emission factor for 2025 and 2030 assuming conversion to LNG powered ferries is provided in

Table 6.25. The average fuel consumption was based on values provided by Scandlines at a ferry conference on 22 November 2010 in the Society for Naval Architecture and Naval Engineering (Skibsteknisk Selskab) (Kristensen, H.O.H 2010).

Table 6.25Emission factor for new LNG powered ferries on the Gedser-Rostock route,<br/>kg/trip/ferry in 2025 and in 2030 (Kristensen, H.O.H 2010).

kg/trip/ferry	CO <sub>2</sub>
Gedser-Rostock	8,762

Table 6.26	Number of crossings per year and total CO <sub>2</sub> emission from Gedser-Rostock
	ferry crossing.

Year	Unit	2025/2030
Number of crossings per year		6400
Transport capacity per ferry per crossing	(cars)	480
Total CO <sub>2</sub> emissions	(ton/year)	56.000

#### Trelleborg-Rostock

This route is served by two large ferries built in 1998 and 1996, respectively. Assuming at least 30 years in operation, these ferries will still be in operation on the route in 2025 and in 2030.

Table 6.27Emission factor for the ferries serving the Trelleborg-Rostock route,<br/>kg/trip/ferry (Kristensen, H.O.H 2010).

kg/trip/ferry	CO <sub>2</sub>
Trelleborg-Rostock	56,105

Table 6.28Number of crossings per year and total CO2 emission from Trelleborg-Rostock<br/>ferry crossing

Year	Unit	2025
Number of crossing per year		2,840
Transport capacity per ferry per crossing	(cars)	970
Total CO <sub>2</sub> emissions	(ton/year)	159.000

# 6.3 Summary of the $CO_2$ emission from traffic in 2025 and 2030

The Fehmarnbelt fixed link (the project alternative) will result in lower  $CO_2$  emissions from traffic compared with the situation without the link (the zeroalternative); see Table 6.29. The saved  $CO_2$  emissions from traffic add up to approximately 200,000 tons in 2025 and approximately 220,000 tons in 2030.

Mode of traffic	Changes in CO <sub>2</sub> emission per year (ton) compared with the zero- alternative Year 2025 (ton/year)	Changes in CO <sub>2</sub> emission per year (ton) compared with the zero- alternative Year 2030 (ton/year)
Passenger cars	19,740	21,524
Busses	406	443
Passenger train	8,727	8,742
Ferries	-201,422	-223,473
Lorries	-16,235	-17,651
Freight trains	-9,749	-10,020
Total	-198,533	-220,435

Table 6.29Total change in emission. Project alternative compared with the zero-<br/>alternative for the years 2025 and 2030.

Note: Minus indicates that the mode of transport/fixed link will lead to lower CO2 emissions.

The  $CO_2$  savings for the fixed link in 2025 and 2030 equal the present, annual  $CO_2$  emission from approximately 20,000 persons in Denmark, all sectors included (NERI 2011).

The largest saving will come from the expected closing down of the ferry route between Rødby and Puttgarden and a reduction in the departures at the other ferry routes. However, emission reductions will also be achieved in road and rail freight transport due to the expected transfer of freight from road to rail and shorter travel distances for rail freight.

Calculations of traffic emissions have been based on a traffic analysis from 2003 and an average progression factor per year for all traffic modes of 1.7%, allowing extrapolation of data to the years 2025 and 2030. This factor is highly dependent on the general economic growth and is thus subject to much uncertainty.

Sensitivity analyses carried out during the previous analysis (COWI 2005) found that using a factor of 0.7% and of 2.7% will lead to a deviation of up to  $\pm 25\%$  compared with the result shown in Table 6.29.

Furthermore, calculations are based on a Danish vehicle fleet and TEMA2010 emission data. A previous sensitivity analysis using HBEFA emission factors and a

German vehicle fleet found only minor differences compared to the final emission calculations (COWI 2005).

# 6.4 CO<sub>2</sub> emission from traffic in 2025 in the 50% scenario

The result of the calculation of the 50% scenario appears from the below table.

Table 6.30Total change in emission. 50% alternative compared with the zero-alternative<br/>for the year 2025.

Mode of traffic	Changes in CO <sub>2</sub> emission per year (ton) compared with the 50% alternative Year 2025
	(ton/year)
Passenger cars	13.966
Busses	406
Passenger train	8,727
Ferries	-46,055
Lorries	-16,235
Freight trains	-9,749
Total	-43,166

As it appears, the scenario will result in a reduction in  $CO_2$  emission compared with the zero-alternative, this is due to less ferry departures at the routes Trelleborg-Rostock and Gedser-Rostock, but also due to less kilometres driven by lorries and freight trains.

## 7 Uncertainties

The inventory was made at an early stage of the project, and the inputs concerning quantities of materials, use of machinery etc. were based on best estimates at this specific time of the project. Future development of the project, decisions taken by the different contractors about equipment etc. will influence the actual GHG emissions.

As mentioned earlier, the development of the three alternatives does not follow the same pace, and more information has been available for the IMT alternative. It is, however, difficult to determine how this has affected the result.

Concerning emission factors for the materials, the analysis was based on generic and average data, but the actual factors will naturally differ.

The calculations of the traffic emissions were based on a traffic analysis from 2003, and a factor of 1.7% was used to extrapolate the average annual increase in traffic volumes for all modes of transport to the years 2025 and 2030. This factor is very sensitive to the general economic growth and thus subject to much uncertainty.

Also the emission from the ferries in the future is subject to uncertainty, as it is difficult to forecast the technical development with regard to energy efficiency and also with regard to the type of ferries to be used so far ahead.

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